

Date: Monday, 12/01/2009 2:36:30 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INTERIOR TRIM KIT (CEILING TRIM KIT)
Job Number	: 44641		
Estimate Number	: 13261		
P.O. Number	:	Part Number	: D350766013
This Issue	: 12/01/2009 S.O. No. :	Drawing Number	: IIN 350-766 REV A
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : THERMOFORMING	Drawing Revision	: A
Previous Run	: 43882	Material	:
Written By	:	Due Date	: 30/01/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>JUD 09.01.13</u>		
Comment	: EST REV A NEW ISSUE 08/04/08 D/L verified by:DD		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-766-013 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D36561

PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

PANEL

batch:

B44820 B44820

4.0

D36563

PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

PANEL

batch:

B44821 B44821

5.0

MS21059L3

Nut Plate



Comment: Qty.: 15.0000 Each(s)/Unit Total: 30.0000 Each(s)

Nut Plate

batch:

M107394

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INTERIOR TRIM KIT (CEILING TRIM KIT)

Job Number: 44641

Part Number: D350766013

Job Number:



Seq. #: Machine Or Operation: Description:

6.0 CCR264SS33 Cherry Rivet



Comment: Qty.: 30.0000 Each(s)/Unit Total: 60.0000 Each(s)

Cherry Rivet

batch:

M110122

SS 09/01/27 (X)

7.0 AN5261032R9 Screw



Comment: Qty.: 15.0000 Each(s)/Unit Total: 30.0000 Each(s)

Screw

batch:

M101189

SS 09/01/27 (X)

8.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 09/01/27 (X)

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-766-013

Location:

PPP Rev:

Rev B

SS 09/01/27 (X)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



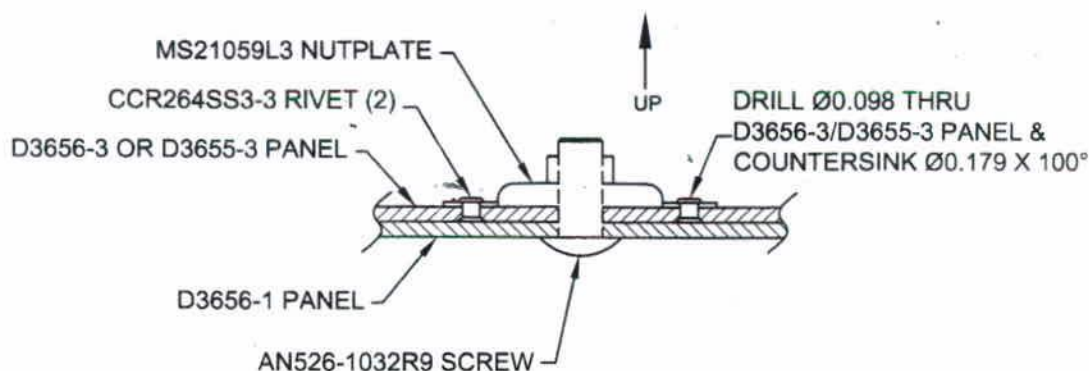
Comment: FINAL INSPECTION/W/O RELEASE

09/01/28

Job Completion



U 09.01.27

**Figure 6 – Nutplate Installation****4.0 WEIGHT AND BALANCE**

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X	D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
1		D3655-1	PANEL
1		D3655-3	PANEL
	1	D3656-1	PANEL
	1	D3656-3	PANEL
4	15	MS21059L3	NUTPLATE
	30	CCR264SS3-3	RIVET
8		CCR274SS3-4	RIVET
	15	AN526-1032R9	SCREW
2		AN526-1032R12	SCREW
2		AN526-1032R20	SCREW

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NO 4/10/04